



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

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**D350-578-113**  
**Job Sheet 201534**



**Part No:** D350-578-113

**Job Qty:** 1 pcs

**Part Name:** AS350/AS355 Bearpaws - Flat Top with Wearplates



**Part Weight:** 0 lbs

**Status:** New

**Priority:** Medium

**Job Created:** 10/7/19

**Job Tracking No:**

**Due Date:** 11/1/19

**Created By:** Marie Lajeunesse

**Type:** SOLD

**Description:**

**Note:** DWG REV H IPP REV:A NEW ISSUE 15-03-30 JLM VERIFIED BY:DD

**Ship Via:**

### Bill of Materials

### Job Routing

| Op<br>No | Operation              | Qty   | Start Date | Due<br>Date | Standard     |            | Workcenter/Supplier   |           | Sign-off |
|----------|------------------------|-------|------------|-------------|--------------|------------|-----------------------|-----------|----------|
|          |                        |       |            |             | Setup<br>Hrs | Run<br>Hrs | Workcenter / Supplier | Lead Time |          |
| 160      | Packaging 1 - Pick Kit | 1 pcs | 11/1/19    |             | 0.00         | 0.00       | Packaging 1 - 1       |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 2       |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 3       |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 4       |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 5       |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 6       |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 7       |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 8       |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 9       |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 10      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 11      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 12      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 13      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 14      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 15      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 16      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 17      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 18      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 19      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 20      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 21      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 22      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 23      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 24      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 25      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 26      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 27      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 28      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 29      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 30      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 31      |           |          |

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**Container No:** S227934

**Part:** D350-578-113

**Job No:** 201534

**Serial No/Batch:** S227934

**Revision:**

**Inspector:**

**Exp Date:**

**Instructions:** TC STC SH93-4 Issue 18, FA-67C SR000281

|                                 |       |         |           |                        |  |
|---------------------------------|-------|---------|-----------|------------------------|--|
| 170 QC 4                        | 1 pcs | 11/1/19 | 0.00 0.00 | Packaging 1 - 32       |  |
|                                 |       |         |           | Packaging 1 - 33       |  |
|                                 |       |         |           | Packaging 1 - 34       |  |
|                                 |       |         |           | Packaging 1 - 35       |  |
|                                 |       |         |           | Packaging 1 - 36       |  |
|                                 |       |         |           | QC 4 - 28              |  |
|                                 |       |         |           | QC 4 - 58              |  |
|                                 |       |         |           | QC 4 - 69              |  |
|                                 |       |         |           | QC 4 - 9               |  |
|                                 |       |         |           | QC 4 - 46              |  |
|                                 |       |         |           | QC 4 - 68              |  |
| 180 Packaging 3-1 - Stock - B4B | 1 pcs | 11/1/19 | 0.00 0.00 | QC 4 - 72              |  |
|                                 |       |         |           | QC 4 - 74              |  |
|                                 |       |         |           | QC 4 - 75              |  |
|                                 |       |         |           | QC 4 - 78              |  |
|                                 |       |         |           | Packaging 3 - 1 - B4B  |  |
|                                 |       |         |           | Packaging 3 - 2 - B4B  |  |
|                                 |       |         |           | Packaging 3 - 3 - B4B  |  |
|                                 |       |         |           | Packaging 3 - 4 - B4B  |  |
|                                 |       |         |           | Packaging 3 - 5 - B4B  |  |
|                                 |       |         |           | Packaging 3 - 6 - B4B  |  |
|                                 |       |         |           | Packaging 3 - 7 - B4B  |  |
| 185 DC - 1 - B4B                | 1 pcs | 11/1/19 | 0.00 0.00 | Packaging 3 - 8 - B4B  |  |
|                                 |       |         |           | Packaging 3 - 9 - B4B  |  |
|                                 |       |         |           | Packaging 3 - 10 - B4B |  |
|                                 |       |         |           | Packaging 3 - 11 - B4B |  |
|                                 |       |         |           | Packaging 3 - 12 - B4B |  |
|                                 |       |         |           | Packaging 3 - 13 - B4B |  |
|                                 |       |         |           | Packaging 3 - 14 - B4B |  |
|                                 |       |         |           | Packaging 3 - 15 - B4B |  |
|                                 |       |         |           | Packaging 3 - 16 - B4B |  |
|                                 |       |         |           | Packaging 3 - 17 - B4B |  |
|                                 |       |         |           | Packaging 3 - 18 - B4B |  |
| 190 QC 21 - FG                  | 1 pcs | 11/1/19 | 0.00 0.00 | Packaging 3 - 19 - B4B |  |
|                                 |       |         |           | Packaging 3 - 20 - B4B |  |
|                                 |       |         |           | Packaging 3 - 21 - B4B |  |
|                                 |       |         |           | Packaging 3 - 22 - B4B |  |
|                                 |       |         |           | Packaging 3 - 23 - B4B |  |
|                                 |       |         |           | Packaging 3 - 24 - B4B |  |
|                                 |       |         |           | Packaging 3 - 25 - B4B |  |
|                                 |       |         |           | Packaging 3 - 26 - B4B |  |
|                                 |       |         |           | Packaging 3 - 27 - B4B |  |
|                                 |       |         |           | Packaging 3 - 28 - B4B |  |
|                                 |       |         |           | Packaging 3 - 29 - B4B |  |
| 185 DC - 1 - B4B                | 1 pcs | 11/1/19 | 0.00 0.00 | Packaging 3 - 30 - B4B |  |
|                                 |       |         |           | Packaging 3 - 31 - B4B |  |
| 190 QC 21 - FG                  | 1 pcs | 11/1/19 | 0.00 0.00 | Packaging 3 - 32 - B4B |  |
|                                 |       |         |           | Packaging 3 - 33 - B4B |  |
| 190 QC 21 - FG                  | 1 pcs | 11/1/19 | 0.00 0.00 | Packaging 3 - 34 - B4B |  |
|                                 |       |         |           | Packaging 3 - 35 - B4B |  |
| 190 QC 21 - FG                  | 1 pcs | 11/1/19 | 0.00 0.00 | Packaging 3 - 36 - B4B |  |
|                                 |       |         |           | DC - 1 - B4B           |  |
| 190 QC 21 - FG                  | 1 pcs | 11/1/19 | 0.00 0.00 | DC - 2 - B4B           |  |
|                                 |       |         |           | QC 21 - FG - 21        |  |
| 190 QC 21 - FG                  | 1 pcs | 11/1/19 | 0.00 0.00 | QC 21 - FG - 70        |  |
|                                 |       |         |           | QC 21 - SA - 53        |  |

DAS  
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OCT 30 2019

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OCT 30 2019

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OCT 30 2019

Part Op 160 - (Pick Kit)  
 Descriptions: 170 - (QC4- 100% Inspect kits for completeness)  
 180 - Identify and pack for shipping as per PPP D350-578-113 Location: \_\_\_\_\_

10/7/2019

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

185 - (Document Control) Photocopy bluefile and create labels per PPP D350-578-113 CHG001  
190 - (QC21- Final Inspection - Work Order Release)

**Job BOM**

| Part / Item  | Component Name                  | Quantity     | Operation                  | Container |
|--------------|---------------------------------|--------------|----------------------------|-----------|
| D350-578-013 | AS350/AS355 Bearpaws - Flat Top | 1 pcs (1 ea) | 160-Packaging 1 - Pick Kit | S224940   |
| D350-578-031 | AS350/AS355 Bearpaw Wearplates  | 1 pcs (1 ea) | 160-Packaging 1 - Pick Kit | S227112   |

**Job Allocations**

| Operation                  | Component Part | Required | Inventory | Allocated |
|----------------------------|----------------|----------|-----------|-----------|
| 160-Packaging 1 - Pick Kit | D350-578-013   | 1        | 0         | 0         |
|                            | D350-578-031   | 1        | 0         | 0         |

**Part Specifications**

Specifications could not be found.

Plex 10/7/19 9:34 AM Dart.lajeunesse.marie

Entered: \_\_\_\_\_ Date: \_\_\_\_\_

## WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. \_\_\_\_\_

Route update only ☐



| Job: _____                                                                                                                                                                                                                                                                                                                                                                              |  | DISPOSITION                                                                                             |  |                     |  | DEPARTMENT/PROCESS                                                                                                                                                                                                                                                                                                     |  |  |  | MRB (QS1042)                                                                                                                                                                                                                                                                                                                 |  |  |  |                                                                                                                                                                                                                                                                                                        |  |              |  |                                                                                                                                                                                                                                                  |  |                     |  |  |  |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|---------------------------------------------------------------------------------------------------------|--|---------------------|--|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|--|--|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|--|--|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|--------------|--|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|---------------------|--|--|--|
| Part No. _____                                                                                                                                                                                                                                                                                                                                                                          |  | Rework <input type="checkbox"/><br>Scrap <input type="checkbox"/><br>Use-as-is <input type="checkbox"/> |  |                     |  | Cross tube <input type="checkbox"/><br>Small Fab <input type="checkbox"/><br>Finishing <input type="checkbox"/>                                                                                                                                                                                                        |  |  |  | Eng. (Non-AW) <input type="checkbox"/><br>Prod. Eng. Coord. <input type="checkbox"/><br>Rec/Store/Packaging <input type="checkbox"/>                                                                                                                                                                                         |  |  |  | Engineering <input type="checkbox"/><br>Water Jet <input type="checkbox"/><br>Supplier <input type="checkbox"/><br>Quality <input type="checkbox"/>                                                                                                                                                    |  |              |  |                                                                                                                                                                                                                                                  |  |                     |  |  |  |
| Date: _____                                                                                                                                                                                                                                                                                                                                                                             |  | Sequence #: _____                                                                                       |  | QTY Affected: _____ |  | Disposition                                                                                                                                                                                                                                                                                                            |  |  |  |                                                                                                                                                                                                                                                                                                                              |  |  |  |                                                                                                                                                                                                                                                                                                        |  | Completed By |  | Lead hand / Supervisor                                                                                                                                                                                                                           |  | QC / QA Coordinator |  |  |  |
| Description Work Order Deviation                                                                                                                                                                                                                                                                                                                                                        |  |                                                                                                         |  |                     |  |                                                                                                                                                                                                                                                                                                                        |  |  |  |                                                                                                                                                                                                                                                                                                                              |  |  |  |                                                                                                                                                                                                                                                                                                        |  |              |  |                                                                                                                                                                                                                                                  |  |                     |  |  |  |
| <b>Root Cause</b><br><br>Operator <input type="checkbox"/><br>Manufacturing Process <input type="checkbox"/><br>Equip/Tooling <input type="checkbox"/><br>Handling/Preservation <input type="checkbox"/><br>Material <input type="checkbox"/><br>Product Improvement <input type="checkbox"/><br>Process Improvement <input type="checkbox"/><br>Human Factors <input type="checkbox"/> |  |                                                                                                         |  |                     |  | <b>FAULT CATEGORY</b>                                                                                                                                                                                                                                                                                                  |  |  |  |                                                                                                                                                                                                                                                                                                                              |  |  |  |                                                                                                                                                                                                                                                                                                        |  |              |  |                                                                                                                                                                                                                                                  |  |                     |  |  |  |
|                                                                                                                                                                                                                                                                                                                                                                                         |  |                                                                                                         |  |                     |  | Pressure/Forced <input type="checkbox"/><br>Bending <input type="checkbox"/><br>Crushing <input type="checkbox"/><br>Cracks <input type="checkbox"/><br>Crimp/Kink/Ripple/Wave/Twist <input type="checkbox"/><br>Marks/Chatter <input type="checkbox"/><br>Mislabeled <input type="checkbox"/><br>Other/Details: _____ |  |  |  | Contamination <input type="checkbox"/><br>Misaligned/off center <input type="checkbox"/><br>BOM/Route <input type="checkbox"/><br>Broken/Damage/Defect <input type="checkbox"/><br>Incomplete/Unclear Instructions <input type="checkbox"/><br>Drill Holes <input type="checkbox"/><br>Fit/Function <input type="checkbox"/> |  |  |  | Power Loss/Surge <input type="checkbox"/><br>Folio/Program <input type="checkbox"/><br>Grain Direction <input type="checkbox"/><br>Weld <input type="checkbox"/><br>Wrong Stock Pulled <input type="checkbox"/><br>Out of Sequence <input type="checkbox"/><br>Off-set/Set-up <input type="checkbox"/> |  |              |  | Positioned Wrong <input type="checkbox"/><br>Outside Tolerance <input type="checkbox"/><br>Drawing <input type="checkbox"/><br>Finish <input type="checkbox"/><br>Part Lost/Missing <input type="checkbox"/><br>Misread <input type="checkbox"/> |  |                     |  |  |  |